

DOOR AND DRAWER STYLES

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Mortise and Tenoned Doors

Door, Drawer Front styles, and building techniques are subject to change without notice. Please read each door description for further details. Not all styles are available in all woods, finishes, heights or widths. Frame and panel doors are mortise and tenoned, glued and fastened. Panels are pinned and buffered to allow for normal expansion.

Maximum Door Sizes

Width: Maximum single panel width is 25". Doors over 25" will become double paneled in width (NA on arched doors). To override this size constraint, use **SDPW** *single door panel width*. No warranty on doors over 25". Single panel arched doors cannot be built wider than 24". These include: #40000, #45000, #47500, etc.

Height: Maximum single panel height is 42". Doors over 42" tall will become double paneled in height, this includes glass and mullion doors. To override this size constraint, use **SDPH** *single door panel height*, this modification will void the warranty on the door. **Double paneled doors over 59 5/8" tall will not be covered under warranty.** Doors 39 3/4" and up will receive 3 hinges per door unless **MBD** *Mullion Door* or **GD** *Glass Door*, then 4 hinges per door. The largest standard wall cabinet with a single panel door is a 42" tall wall cabinet.

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Minimum Door Sizes

Minimum door sizes are listed on the page showing the door style. On many doors you will notice two minimum sizes listed. This feature is offered to take into consideration the tall, narrow cabinets such as the W1236 and the wide, short cabinets such as the W3612. **Sizes that fall under the minimum width will have the stiles cut down if possible, otherwise they will be built as slab doors, flat panel may be also be substituted when available. Rails cannot be cut down to keep 5-piece door style.** These substitutions will not be replaced under warranty. Doors and drawer fronts falling under the minimum will still be charged the door/drawer front upcharge. These minimums are designed to allow our employees to safely produce your products.

Butt Door Policy

BUTT DOORS will have an 1/8" gap between the doors and no center stile. The pricing program will automatically default to Butt Doors. Butt doors and drawer fronts will be added to all base, wall, and vanity cabinets 27"- 45" wide. Butt doors will be standard on Tall Broom cabinets 27" – 39" wide. See individual cabinet descriptions for **BD Butt Doors** options on sizes beyond these standards. Butt drawer fronts will keep the center stile for drawer guide function. To order a full width drawer front and/or drawer add **FF Full Front** or **SD Super Drawer** to the end of the cabinet nomenclature. (Ex. SB36FF or B36SD) When ordering wall, base and vanity cabinets that are under 24" wide and need butt doors, order the cabinet as the 24" BD equivalent and reduce the width.

Beadboard Drawer Fronts

76, 703, 720, 920, 921, and 994 drawer fronts feature a 720-beadboard center panel with vertical beads and graining. We make no attempt to line the beads up between the doors and drawer fronts. When ordering, consider using the **MFD Multi-Drawer Front** option. Due to their extreme panel width, drawer fronts over 24" wide will not be covered under warranty for warping and split panels.

Narrow Rail 5-Piece Drawer Fronts

Drawer fronts with narrow rails can be modified to increase the height of the top and bottom rail to 2 1/4", 2 3/4" or 3 1/2" on larger drawer fronts by using the **MDFSB Modify Drawer Front Stile Bottom**, **MDFSM Modify Drawer Front Stile Middle** or **MDFST Modify Drawer Front Stile Top** modification. **Drawer fronts will be subject to the minimum door size when using these modifications.** See the Accessories and Modifications section for more details. Drawer fronts with narrow 1 1/4" rails, such as the #80, cannot be used in conjunction with the #35, #66 or #67 edge profiles.

One-Piece Door and Drawer Fronts

Available in selected styles only; see the One-Piece MDF door and drawer front series sections. These doors and fronts are made of MDF and are available in the solid painted finishes only can also add glazes; shown in the **LOC Library of Color** book. Not available with applied moldings or the #13, #60, #66 or #67 door edges. When using glass or mullion doors, the door frame will be built like its 5-piece counterpart. This will result in seams at the rail and stile joints.

Metal Doors

Available in four door frame profiles with mid or wide rails and stiles. Not for use with pocket doors. Finger pulls are highly recommended as tempered glass cannot be drilled through for insert mounted handles. Finger pulls will always be shipped loose for job site installation. **See Metal Doors in the Accessories and Modifications section page A-29 for more details.**

Mitered Doors

Our mitered doors are available in all wood species with the exception of Hickory and Craftwood One-Piece MDF. These door styles come with a dedicated edge that cannot be altered. Mitered doors are fastened using a mortise and tenon joint and panels are buffered to allow for expansion. Doors can be attached to a 3/4" panel substrate or finished cabinet end to be used in place of a loose or integrated "wainscot" **RPB Raised Panel Back** panel.

Plywood Panel Doors

#15100, #17000, #17700, and #74100 doors are not as stable as solid panel doors and may experience warping of up to 1/4". These doors also stain differently and the veneer seams may show through on painted finishes. The backs of the panels may have large unfilled knots. Plywood panel doors are NOT available in the following: Knotty or Rustic wood, Maple wood, Painted finishes, or Unfinished on Paintgrade or MDF wood.